

# **BOC Clean Hydrogen for Mobility**

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## **Introduction to Linde**



# 100+

#### countries

Enabling strong, complementary positions in all key geographies and end markets

# ~75,000

BOC

A Linde company

employees Achieving our full potential, individually and collectively

# \$31 billion

### 2021 sales

Established presence where customers are and where their operations are growing

# 6,500+

active patent assets worldwide Leading with innovative products, solutions and technologies

# Our Mission

We live our mission of *making our world more productive every day.* Through our high-quality solutions, technologies and services we are making our customers more successful and helping to sustain and protect our planet.



### Linde Clean Energy Outlook Substantial Growth Opportunity for Linde



#### **Growth Outlook**, \$B Blue Hydrogen **Green Hydrogen 4**x **Carbon solutions** (incl. ammonia & methanol) (incl. ammonia & methanol) \$10**B** CO<sub>2</sub> capture from industrial Grey cycle with CO<sub>2</sub> Electrolysis powered by \$2.5B processes with CO<sub>2</sub> storage Renewable Energy with no capture, storage or or utilization utilization $CO_2$ emission 2021 2033 Large scale hydrogen production CO2 captured and utilised in BOC Teesside shortlisted for hubs for mobility demand BOC's existing CO2 business BEIS £1bn CCS infrastructure fund

### **Clean Energy Opportunity Potential**

>\$1bn investment per year in Clean Energy projects worldwide

### **BOC H2 experience in the UK**

## Extensive supply network and more than 100 years of experience



Largest supplier of H2 for industrial use Steam methane reformer, Teesside



Extensive supply network Hydrogen distribution supported by 24/7 scheduling team in Sheffield





- 5x hydrogen production plants in UK and 1x in Ireland
- 1x hydrogen refuelling station with onsite electrolysis
- Approx 70 tube trailers
- Remote monitoring of customer stocks
- 24/7 delivery scheduling team
- Plants monitored by Regional Operating Centre
- Team of field based Technicians supporting BOC equipment

H2 production - electrolysis H2 production – steam methane

## A world leader in H2 for fuel

## Experienced supplying hydrogen for transport



H<sub>2</sub> bus refuelling using electrolysis Kittybrewser, Aberdeen

- Largest HRS in Europe when constructed
- fuelling buses since 2015
- Fuelling Wrightbus double decker's since 2020
- Most reliable HRS in Europe



### 200 refuelling stations worldwide 200<sup>th</sup> HRS in California, USA

- Cars, buses and forklifts have refuelled over 1.5million times using our technology
- Today, we are building refuelling stations at major bus depots in locations all around the world

Celebrating out by celebrating out by celebrating out by drogen refueling station! World's first H<sub>2</sub> refuelling system for passenger trains Bremervörde, Germany

- 14 hydrogen-powered passenger trains
- 1,000km emissions free per refuelling
- 1,600kg H2 per day one of the largest HRS' ever built



Worlds first liquid H2 fuelcell ferry Rogaland, Norway

- Linde to supply liquid hydrogen and related infrastructure to the world's first operational hydrogen powered ferry
- 1 delivery of LH2 every 3 weeks
- To be commissioned 2022



### **BOC Aberdeen, Kittybrewster Hydrogen Refuelling Station**



- Opened in March 2015
- Lessons learned from earlier HRS project in Swindon
- Was the largest H2 bus refuelling station in Europe
- Supported by EU, UK and local funding
- First 5 years 10x Van Hool single deck buses
- Now 15x Wrightbus Double Deck buses (supported by JIVE)
- Upgraded to 700 bar









## Hydrogen refueling stations (HRS)

Deploying Linde proprietary refueling technologies



Leading expertise and know-

- Over 200 HRS installed worldwide
- More than 1.5 million successful fueling of cars, buses and forklifts
- Only provider of LH2 90 MPa stations
- Supplier of the world's first hydrogen station for passengers' trains

### **Fueling tomorrow**





Berlin

Tokyo

Emeryville, CA

Cutting-edge technologies



CP – Cryopump (LH2)



IC – Ionic Compressor (GH2)

## Gearing up for clean hydrogen

## How Linde supports customers and industry partners





### Hydrogen production with electrolysis

Global green gas solutions at industrial scale using ITM Power's modular PEM electrolysis technology and Linde's world class EPC expertise and technologies.



### Renewable energy storage

Experienced partner in the development of energy parks. Operating the first commercial high-purity H2 cavern for over a decade.



### Infrastructure

Approximately 1000 km of H2 pipeline. Decades of experience in operating high-purity, high-pressure H2 pipelines. Largest global hydrogen liquefaction capacity and distribution fleet of liquid and gaseous trailers.



### Hydrogen Refueling Stations

Highly efficient and fast fueling concepts for cars, trucks, trains, forklifts and buses. Worldwide leader in installed H2 refueling stations.



### Carbon capture, utilization and storage

Linde offers proven CCUS technologies and is part of numerous R&D alliances to leverage government funding.



### Industry feedstock

Trusted supplier of heavy industries, such as steel, chemicals and refining, Linde is well equipped to support the transition to a low carbon production.

## **Linde's Hydrogen Value Chain – Mobility** H<sub>2</sub> supply and consumers





## Hydrogen production hubs - enabling H2 for transport Achieving economies of scale





### Scaling up green hydrogen production

"Going from a 1-MW plant, typical today, to a 20-MW plant could already reduce the cost by over a third and reap the largest benefits by around 50 MW."

- IRENA, International Renewable Energy Agency

### Scaling up green hydrogen supply

"Distribution of hydrogen as compressed gas via road trailer is the best option to stimulate the UK market for hydrogen fuel for heavy-duty transport. Over the longer term, as the market expands into new geographies, both liquid and gaseous hydrogen have potential to play a role."

- Bp and BOC joint feasibility study into H2 for heavy duty transport.



# Thank you for your attention

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